





# Multiple Category Scope and Sequence: Scope and Sequence Report For Course Standards and Objectives, Content, Skills, Vocabulary

Wednesday, August 20, 2014, 1:32PM



Unit	Course Standards and Objectives	Content	Skills	Vocabulary
<p>District Advanced <b><u>Cabinet Making and Millwork (48.0703)</u></b> <b><u>(District)</u></b> 2014-2015 <b><u>Collaboration</u></b></p>	<p><b>Safety</b>  (Week 2, 3 Weeks) </p> <p>UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Cabinetmaking Standard 3 Students will be able to understand and demonstrate safe practices.</p> <ul style="list-style-type: none"> <li>▪ Objective 0301 Demonstrate the ability to work safely in a cabinet shop following general safety rules.</li> <li>▪ Objective 0302 Demonstrate the safe use of woodworking tools and machines.</li> <li>▪ Objective 0303 Demonstrate how to handle and store materials according to the MSDS sheets.</li> <li>▪ Objective 0304 Pass a written safety test with a score of 100 percent.</li> </ul> <p>Standard 4 Students will be able to understand and demonstrate the safe use of hand tools.</p> <ul style="list-style-type: none"> <li>▪ Objective 0401 Describe the purpose and demonstrate the proper use of measuring and layout tools.               <ol style="list-style-type: none"> <li>a. Measuring Tape</li> <li>b. Scratch awl</li> <li>c. Combination square</li> <li>d. Try Square</li> <li>e. Framing Square</li> <li>f. Sliding T-bevel</li> <li>g. Tammel points</li> </ol> </li> </ul>	<p>How to safely and efficiently operate each hand and power tool in the shop.</p> <p>We want them to understand that if they have any question of how to use a tool properly, they will not proceed with that operation without getting instruction from the teacher.</p> <p><b><u>Safe and Proper Use of Hand Tools, Power Tools and Machines</u></b></p> <ul style="list-style-type: none"> <li>▪ Safe use of all tools and machines</li> <li>▪ Safe shop behavior</li> <li>▪ Identification of hand and power tools</li> <li>▪ How to choose the proper tool for the job</li> <li>▪ Basic tool and machine setup</li> </ul>	<p>Demonstrate safe and proper use of each tool and power machine.</p> <p>Pass the safety tests with 100 % correct.</p> <ul style="list-style-type: none"> <li>▪ Pass safety test at 100%</li> <li>▪ Identify basic woodworking hand tools</li> <li>▪ Identify basic woodworking power hand tools</li> <li>▪ Identify basic stationary woodworking machines</li> <li>▪ Use basic working tools and machines safely</li> </ul>	<p>Ripping</p> <p>cross cutting</p> <p>jointing</p> <p>miter</p> <p>MSDS</p> <p>grain direction</p> <p>VOC'S</p> <p>Table Saw Power Miter Saw Radial Arm Saw Band Saw</p> <p>(and all other tools and power machines in the objectives listed above.)</p>

- h. Compass
- i. Stud finder
- j. Scribe
- Objective 0402  
Describe the purpose and demonstrate the proper use of shaping tools.
  - a. Utility knife
  - b. Back saw
  - c. Block plane
  - d. Wood chisel
  - e. Wood file/rasp
  - f. Hand saw
  - g. Jack plane
  - h. Glue scraper
  - i. Putty knife
- Objective 0403  
Describe the purpose and demonstrate the proper use of striking tools.
  - a. Claw hammer
  - b. Nail set
  - c. Rubber mallet
  - d. Dead-blow hammer
- Objective 0404  
Describe the purpose and demonstrate the proper use of drill bits.
  - a. Twist
  - b. Forstner
  - c. Spade
  - d. Countersink
  - e. Hole saw
  - f. Multi spur bit
  - g. Hogging tool
  - h. Driver bits: Phillips, Square, slotted

#### Standard 5

Students will be able to understand and demonstrate the safe use of portable power tools.

- Objective 0501  
Describe the purpose and demonstrate the proper use of routers.
- Objective 0502  
Describe the purpose and demonstrate the proper use of reciprocal or circular saws.

- Objective 0503  
Describe the purpose and demonstrate the proper use of a biscuit jointer.
- Objective 0504  
Describe the purpose and demonstrate the proper use of a power plane.
- Objective 0505  
Describe the purpose and demonstrate the proper use of power drills and drivers.
- Objective 0506  
Describe the purpose and demonstrate the proper use of pneumatic tools.
- Objective 0507  
Describe the purpose and demonstrate the proper use of the following portable power tools:
  - a. Pneumatic nailer
  - b. Power drills
  - c. Router
  - d. Finish sander
  - e. Belt sander
  - f. Orbital sander
  - g. Biscuit jointer
  - h. Hand jig saw
  - i. Power plane
  - j. Circular saw
  - k. Reciprocal saw

#### Standard 6

Students will be able to understand and demonstrate the safe use of power machines.

- Objective 0601  
Describe the purpose and demonstrate the proper use of the following sawing machines:
  - a. Table saw
  - b. Power miter saw
  - c. Radial arm saw
  - d. Band saw
- Objective 0602  
Describe the purpose and demonstrate the proper use of the following

surfacing machines:

- a. Surface planer
- b. Jointer

- Objective 0603  
Describe the purpose and demonstrate the proper use of the following sanding machines:
  - a. Disc sander
  - b. Surface sander
  - c. Spindle sander
- Objective 0604  
Describe the purpose and demonstrate the proper use of the following shaping machines:
  - a. Router table
  - b. Shaper

### Tools and Machines



(Week 2, 4 Weeks)



UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Cabinetmaking Standard 4  
Students will be able to understand and demonstrate the safe use of hand tools.

- Objective 0401  
Describe the purpose and demonstrate the proper use of measuring and layout tools.
  - a. Measuring Tape
  - b. Scratch awl
  - c. Combination square
  - d. Try Square
  - e. Framing Square
  - f. Sliding T-bevel
  - g. Tammel points
  - h. Compass
  - i. Stud finder
  - j. Scribe
- Objective 0402  
Describe the purpose and demonstrate the proper use of shaping tools.
  - a. Utility knife
  - b. Back saw
  - c. Block plane
  - d. Wood chisel
  - e. Wood file/rasp
  - f. Hand saw

- How to properly operate and safely use the machinery in the shop.
- Identify common tools used in the woodshop.
- Students should be able to properly adjust and or setup common machines?

- Operate machines safely.
- Right tool for right job.
- 

### Power Machinery

- Table Saw
- Up-cut Saw
- Power Miter Saw
- Radial Arm Saw
- Band Saw
- Surface planer
- Jointer
- Disc Sander
- Surface Sander
- Spindle Sander
- Edge Sander
- Disc Sander
- Router table
- Shaper
- Lathe
- Panel Saw
- Drill Press

### Power Hand Tools

- Router
- Belt Sander
- Saber Saw
- Hand Drill
- Finsh Sander
- Biscuit Jointer/Plate Jointer
- Orbital Sander

- g. Jack plane
- h. Glue scraper
- i. Putty knife
- Objective 0403  
Describe the purpose and demonstrate the proper use of striking tools.
  - a. Claw hammer
  - b. Nail set
  - c. Rubber mallet
  - d. Dead-blow hammer
- Objective 0404  
Describe the purpose and demonstrate the proper use of drill bits.
  - a. Twist
  - b. Forstner
  - c. Spade
  - d. Countersink
  - e. Hole saw
  - f. Multi spur bit
  - g. Hogging tool
  - h. Driver bits: Phillips, Square, slotted

#### Standard 5

Students will be able to understand and demonstrate the safe use of portable power tools.

- Objective 0501  
Describe the purpose and demonstrate the proper use of routers.
- Objective 0502  
Describe the purpose and demonstrate the proper use of reciprocal or circular saws.
- Objective 0503  
Describe the purpose and demonstrate the proper use of a biscuit joiner.
- Objective 0504  
Describe the purpose and demonstrate the proper use of a power plane.
- Objective 0505  
Describe the purpose and demonstrate the proper use of power drills and drivers.

- Objective 0506  
Describe the purpose and demonstrate the proper use of pneumatic tools.
- Objective 0507  
Describe the purpose and demonstrate the proper use of the following portable power tools:
  - a. Pneumatic nailer
  - b. Power drills
  - c. Router
  - d. Finish sander
  - e. Belt sander
  - f. Orbital sander
  - g. Biscuit jointer
  - h. Hand jig saw
  - i. Power plane
  - j. Circular saw
  - k. Reciprocal saw

#### Standard 6

Students will be able to understand and demonstrate the safe use of power machines.

- Objective 0601  
Describe the purpose and demonstrate the proper use of the following sawing machines:
  - a. Table saw
  - b. Power miter saw
  - c. Radial arm saw
  - d. Band saw
- Objective 0602  
Describe the purpose and demonstrate the proper use of the following surfacing machines:
  - a. Surface planer
  - b. Jointer
- Objective 0603  
Describe the purpose and demonstrate the proper use of the following sanding machines:
  - a. Disc sander
  - b. Surface sander
  - c. Spindle sander
- Objective 0604  
Describe the purpose and

- demonstrate the proper use of the following shaping machines:
  - a. Router table
  - b. Shaper
- Objective 0605  
Describe the purpose and demonstrate the proper use of the following drilling and turning machines:
  - a. Drill press
  - b. Lathe
  - c. Line boring machine

**Wood  
composition and  
characteristics**



(Week 6, 4 Weeks)

UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Cabinetmaking Standard 7  
Students will be able to understand wood products, characteristics, and procedures.

- Objective 0701  
Describe the parts of a tree and the significance that is has in cabinet construction.
  - a. Bark
  - b. Sap wood
  - c. Pith
  - d. Annual (growth) rings
- Objective 0702  
Describe and know how natural defects.
  - a. Warp
  - b. Cracks
  - c. Bark inclusions
  - d. Knots
- Objective 0703  
Demonstrate a knowledge of the seasoning and drying of lumber.
- Objective 0704  
Distinguish between softwoods and hardwoods.
- Objective 0705  
Identify the differences between solid wood and manmade goods and describe the use of each.
- Objective 0706  
Identify wood species and list the species most suited

Differences in Hardwood and Softwood

How trees grow

How wood is harvested

Process from log to usable lumber

Process of grading lumber

Common hardwood and softwood grades

Wood defects

Man-made materials

Wood characteristics

Identify a variety of wood species

Identify wood defects

Calculate Board footage

Calculate Square footage

Identify and compare man made vrs Natural wood components

Hardwood

Softwood

Coniferous

Deciduous

FAS

Selects

Commons

Plywood

Particle Board

MDF

Hardboard

Veneer

Cambium

Pith

Annual Rings

Early Wood

- for cabinet construction.
- Objective 0707  
Identify the common grades of lumber and sheet goods.
  - a. FAS
  - b. Select
  - c. #1COM
- Objective 0708  
Properly store material.

Late Wood  
Heartwood  
Sapwood  
Dimensioned Lumber

RWL

S4S

Crook

Bow

Twist

Kiln dried

Air Dried

Moisture content

Defects

checks/checking

Expansion

Construction

Standard measuring system



Metric measuring system

Feet '

Inches "

Fractions

Numerator

**Measurement and Layout**  (Week 8, 4 Weeks) 

UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Furniture Design and Manufacturing Standard 04  
Students will be able to understand and demonstrate the safe use of hand tools.

- Objective 0401  
Describe the purpose and demonstrate the proper use of the following measuring and layout tools:
  - a. Measuring tape
  - b. Scratch awl

- Standard and metric measuring systems.
- measuring and layout tools: sliding t-bevel, tri-square, combination square, measuring tape, scratch awl, trammel points, compass

- Measure to an accuracy of 1/16"
- Properly use layout tools to layout common joints,cuts,and machine setup



- c. Combination square
- d. Try square
- e. Framing square
- f. Sliding T-bevel
- g. Tammel points
- h. Compass

Standard 08

Students will be able to understand and demonstrate basic math and measuring concepts.

- Objective 0801  
Add two- and three-digit numbers.
- Objective 0802  
Subtract two-, three-, and four-digit numbers.
- Objective 0803  
Solve two-digit divisor numbers.
- Objective 0804  
Multiply a two-digit factor.
- Objective 0805  
Add, subtract, multiply, and divide fractions and mixed numbers.
- Objective 0806  
Convert fractions to decimals.
- Objective 0807  
Reduce fractions.
- Objective 0808  
Add, subtract, multiply, and divide decimal numbers.
- Objective 0809  
Calculate percentages and basic ratios.
- Objective 0810  
Add and subtract linear measurement in feet and inches.
- Objective 0811  
Use a ruler or measuring tape to measure within a sixteenth (1/16) of an inch.
- Objective 0812  
Calculate board feet and square feet.
- Objective 0813  
Demonstrate the

Denomenator

Measuring tape

Ruler

Centimeters

Millimeters

Square

Dividers

Awl

Sliding T-Bevel

Dimension

Measurement

Accuracy

Compass

Trammel points

optimization of materials.

**Gluing, Clamping  
and Fastening**  
(Week 12, 4 Weeks)

UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Furniture Design and Manufacturing Standard 09  
Students will be able to understand and demonstrate the use of fasteners and adhesives.

- Objective 0901  
Identify the various woodworking fasteners and the application of each.
    - a. Nails
    - b. Screws
    - c. Staples
    - d. Pins
    - e. Bolts
  - Objective 0902  
Identify the different adhesives and preferred use of each.
    - a. Yellow glue
    - b. Polyurethane glue
    - c. Cyanoacrylate
    - d. Epoxy
  - Objective 0903  
Identify the different types of clamps.
    - a. Bar
    - b. "C"
    - c. Spring
    - d. Band
    - e. Handscrew
- Strengths and weaknesses of joinery and gluing.
  - how to choose the appropriate clamp and use it correctly
  - how does the wood grain affect the strength of gluing
  - Different types of glue and application
  - Different types of clamps
  - clamp application
  - Different types of fasteners and application
  -

- Student will be able to join wood using glue, clamps and or fasteners to achieve a quality joint.
- use appropriate glue
- use appropriate clamps properly

Glue Scraper  
Epoxy  
Yellow Wood Glue (poly vinyl)  
Cyanoacrylate glue  
Polyurethane glue  
Catalyst  
Bar clamp  
Spring clamp  
band clamp  
C-clamp  
Hand-screw Clamp  
Nails  
Screws  
Bolts  
Dowels  
Edge grain  
Face grain  
End grain  
Butt joint  
Glue joint  
pressure

## Kitchen Cabinet

Design  (Week  
15, 2 Weeks) 

UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Cabinetmaking Standard 2  
Students will be able to understand the design, planning and estimation process.

- Objective 0201  
Identify elements and principles of design as they apply to kitchen cabinets.
  - a. U-shape
  - b. Peninsula
  - c. Corridor
  - d. L-shape
  - e. Work triangle
- Objective 0202  
Draw the necessary views of a selected project.
- Objective 0203  
Create a material list for the selected project and determine the project cost.
- Objective 0204  
Create a procedure list for construction of a cabinet.
- Objective 0205  
Extract pertinent cabinet information and specifications from house plans.
- Objective 0206  
Identify cabinet standards relating to kitchen, vanity, and commercial type cabinets (quality standards, dimension standards, etc.).

- different kitchen design options: U-shape, peninsula, corridor, L-shape
- the specifications of face frame cabinets
- the specifications of European cabinets
- how to reading kitchen plans or "blue prints"
- How to estimate the cost of building kitchen cabinets
- project management (building cabinets)

- Design a simple kitchen.
- Analyze a kitchen plan(flow,use of space, and clearances).
- Build a kitchen cabinet.

drying time

cured

Biscuit

alternate

Growth rings

- U-shape
- Peninsula
- Corridor
- L-shape
- Work triangle

Joinery  (Week

UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12,

Different joint types as listed above

- Identify different types of joints (butt joint, miter

Level 1

17, 3 Weeks) 

Furniture Design and Manufacturing Standard 10  
Students will be able to understand and demonstrate the use of joinery.

- Objective 1001  
Identify the basic wood joints used in furniture making.
  - a. Butt
  - b. Miter
  - c. Rabbet
  - d. Dado
  - e. Spline
  - f. Mortise and tenon
  - g. Dovetail
  - h. Groove (plough)
  - i. Lap
  - j. Pocket
  - k. Dowel
  - l. Biscuit
  - m. Blind dado
- Objective 1002  
Construct the basic wood joints used in cabinetmaking/millwork.

The strengths and weaknesses of each joint listed above  
  
How to construct each of the joints listed above

joint, rabbet joint, dado joint)  
▪ Construct a basic project using the joints

Joint

Level 2

Butt joint

Miter joint

Joinery

Spline

Dovetail

Lap

Dowel

Miter saw

Miter box

Level 3

Rabbet joint

Dado joint

Mortise and tenon

Groove (plough)

Pocket

Biscuit

Mortising machine

Blind dado

- . Stile
- b. Rail
- Mullion
- Base
- Toe kick
- Side

**Kitchen Cabinet Components**   
(Week 20, 3 Weeks)  


UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Cabinetmaking Standard 11  
Students will be able to understand and demonstrate the use of cabinet

- Identify cabinet components.
- standard appliance sizes
- Cabinet standards
- Base and wall cabinets
- drawers

- Assemble cabinets using proper components.
- Assemble doors
- Assemble drawers and rollouts
- Install Hardware

components and hardware.

- Objective 1101  
Identify the parts of traditional and European cabinets.
  - a. Stile
  - b. Rail
  - c. Mullion
  - d. Base
  - e. Toe kick
  - f. Side
  - g. Skin
  - h. Shelf
  - i. Web frame
  - j. Kicker
  - k. Drawer guide/glide
  - l. Molding
  - m. Nailer
  - n. Filler strip
  - o. Edge banding
  - p. Bottom
  - q. Back
- Objective 1102  
Identify basic construction methods.
- Objective 1103  
Identify the door options in cabinetmaking.
- Objective 1104  
Identify the components of a drawer.
- Objective 1105  
Identify and properly install common cabinet/furniture hardware such as:
  - a. Hinges - offset, overlay, European, butt, lip
  - b. Drawer guides
  - c. Pulls and knobs
  - d. Shelf supports
- Objective 1106  
Assemble a cabinet with the proper adhesive and fasteners.
- Objective 1107  
Layout and construct cabinet doors.
- Objective 1108  
Cut out and construct drawers.
- Objective 1109  
Install door and drawer.

- Doors
- Rollouts
- Pantry
- Counter tops

- Skin
- Shelf
- Web frame
- Kicker
- Drawer guide/glide
- Molding
- Nailer
- Filler strip
- Edge banding
- Bottom
- Back

- Objective 1110  
Identify basic construction methods.
  - Frame and panel
  - Casework construction

## Finishing

### Processes

(Week 22, 3 Weeks)



UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Furniture Design and Manufacturing Standard 12  
Students will be able to understand and demonstrate finishing techniques.

- Objective 1201  
Understand and properly apply the basic rules of sanding.
- Objective 1202  
Select and correctly use each specified grit size.
- Objective 1203  
Properly prepare a surface for finishing.
- Objective 1204  
Properly apply stain, penetrating oil, and/or a clear finish.
- Objective 1205  
Properly spray a clear coat.

- the three main classifications of finish?
- Which type of finish is best for different applications?
- the preparation needed for each type of finish?
- The general techniques for applying each of the different types of finish?
- The two main categories of stain.
- How to sand properly
- How to use wood filler or putty

- Properly prepare a project for finishing (wood filler, sanding, etc)
- properly apply a finish using one of the three finishing methods

Demonstrate an understanding of finishing techniques by either completing a project or in writing explain what finish would be best for a given project. (Ex. piano, end table, out door chair, kitchen cabinet.

- Sanding
- Evaporate/Evaporative
- Reactive
- Coalescing
- Wax
- Shellac
- Lacquer
- Finishing Oils
- Waterbase
- Epoxies
- Polyurethane
- Stain
- Conversion varnish
- Grit, grit sizing
- Cross-grain scratches

## Finishes and Procedures

## Hardware

(Week 24, 2 Weeks)



UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Furniture Design and Manufacturing Standard 08  
Students will be able to understand and demonstrate basic math and measuring concepts.

- Objective 0805  
Add, subtract, multiply, and divide fractions and mixed numbers.
- Objective 0810  
Add and subtract linear measurement in feet and inches.
- Objective 0811  
Use a ruler or measuring tape to measure within a

- Identify different types of hinges: offset, inset, butt, concealed (european), continuous
- Identify Different types of drawer guides: metal, wood, full extension, bottom-mount, side-mount
- Identify other various hardware: knobs, pulls, shelf pins and supports
- Addition, subtraction and division of mixed numbers

- Choose the correct hinges and hardware
- Mount hardware
- Identify different hinges and door guides
- Use math to center the hardware on drawers and doors

## Tier 2

- knobs
- pull
- hinges
- overlay
- European
- butt hinge
- inset hinge
- drawer guides
- flush
- concealed hinge
- continuous hinge

sixteenth (1/16) of an inch.

Standard 11

Students will be able to understand and demonstrate the use of cabinet components and hardware.

- Objective 1105  
Identify and properly install common cabinet/furniture hardware such as:
  - a. Hinges - offset, overlay, European, butt, lip
  - b. Drawer guides
  - c. Pulls and knobs
  - d. Shelf supports
- Objective 1109  
Install lid or door and drawer.

**Door & Drawer  
construction**  
(Week 26, 2 Weeks)



UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Furniture Design and Manufacturing Standard 10

Students will be able to understand and demonstrate the use of joinery.

- Objective 1001  
Identify the basic wood joints used in furniture making.
  - a. Butt
  - b. Miter
  - c. Rabbet
  - d. Dado
  - e. Spline
  - f. Mortise and tenon
  - g. Dovetail
  - h. Groove (plough)
  - i. Lap
  - j. Pocket
  - k. Dowel
  - l. Biscuit
  - m. Blind dado
- Objective 1002  
Construct the basic wood joints used in cabinetmaking/millwork.

- door and drawer joinery
- the parts of a door and drawer
- how to mill, glue, and assemble the parts of a door and drawer
- different types of doors and drawer designs and fronts

- construct a door and a drawer using proper joinery and milling techniques
- operate tools and equipment properly and safely

- plough
- groove
- dado
- offset
- tambour door
- flush door
- overlay door
- lip door
- reveal
- dovetail
- drawer runner
- drawer guide/glide
- stile
- rail
- panel
- mullion
- expansion
- frame and panel construction
- 

Standard 11

Students will be able to understand

and demonstrate the use of cabinet components and hardware.

- Objective 1101  
Identify the cabinet components of a face frame and cabinet box.
  - a. Stile
  - b. Rail
  - c. Mullion
  - d. Side
  - e. Skin
  - f. Base
  - g. Shelf
  - h. Web frame
  - i. Kicker
  - j. Drawer runner/glide
  - k. Toe kick
  - l. Back
- Objective 1103  
Identify the door options in cabinetmaking:
  - a. Flush
  - b. Overlay
  - c. Lip
  - d. Tambour
- Objective 1104  
Identify the components of a drawer.
- Objective 1106  
Assemble a project with the proper adhesive and fasteners.
- Objective 1107  
Use frame and panel construction in a project.
- Objective 1108  
Construct a drawer.
- Objective 1109  
Install lid or door and drawer.

[Project house cabinets](#)  (Week 20, 16 Weeks) 

UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Cabinetmaking Standard 12  
Students will be able to understand and demonstrate finishing, installation, and transportation techniques.

- Objective 1206

- how to properly install a kitchen and/or bathroom cabinet
- how to "scribe" a cabinet or piece of molding for installation.

- install kitchen or bathroom cabinets
- install cabinet molding
- install cabinet toe kicks
- install cabinet hardware

- plumb
- level
- square
- Scribe
- shim
- molding
- compound angle



Understand basic cabinet installation techniques such as scribing, leveling, and shimming.  
Professional Development

**Frame and Panel Construction**   
(Week 27, 3 Weeks)  


UT: CTE: Skilled and Technical Sciences, UT: Grades 9-12, Furniture Design and Manufacturing Standard 11  
Students will be able to understand and demonstrate the use of cabinet components and hardware.

- Objective 1110  
Identify basic construction methods.
  - a. Frame and panel
  - b. Casework construction
  - c. Post and rail

- frame and panel parts
- frame and panel joinery
- how to calculate the part dimensions for a frame and panel door or component.

- construct a door or cabinet component using the frame and panel construction method
- calculate the part dimensions for a frame and panel door or cabinet component

Tier 1

- expansion
- contraction
- square (verb)

Tier 2

- stile
- rail
- panel

Tier 3

- mullion
-